EPSON®
EXCEED YOUR VISION

WorkForce® ST-M1000
Monochrome Supertank Printer

Wireless | Print | Ethernet | PCL[1]

Supertank Printer

PRECISIONCORE
H E A T • F R E E

The Supertank monochrome business printer for high-volume printing.

Up to 2 years of ink — in the box[2]; includes enough ink to print up to 11,000 pages black[3]; two standard ink bottles included

Save up to 80 percent with low-cost replacement bottles vs. mono laser toner — about 1/3 of 1 cent per ISO page vs. 2 cents[4]

Reliability you can count on — 2-year limited warranty[5]

Compact, space-saving design — easily fits in any office environment

Powered by PrecisionCore® printing technology — delivers ultra sharp text and remarkable image detail

Drivers and utilities — PCL[1] support included

Fast print speeds, virtually no warmup time — fast first page out to speed through short print jobs; 20 ISO ppm (black)[†]

Versatile connectivity — easily print from iPad®, iPhone®, Android™ tablets and smartphones[6]; includes Wi-Fi Direct®[7] plus Ethernet; voice-activated printing[8]

Replacement ink bottle

Print

Printing Technology PrecisionCore (TFP1S-mono printhead)
Printer Language Epson ESC/P®-R, PCL 5[1], PCL 6[1]
Print Resolution 600 x 600 optimized dpi
Max. Print Resolution 1200 x 2400 dpi
Print Speed[†] 20.0 ISO ppm (black)
Auto 2-sided Print Speed[†] 9.0 ISO ppm (black)
First Page Out Time[9] 6 sec
First Set Out Time[9] 15 sec
Min. Ink Droplet Size 2.8 picoliters
Monthly Duty Cycle[10] Up to 20,000 pages (Recommended monthly page volume: up to 1,500 pages)

Mobile and Voice-activated Printing[8]

Epson Connect™ Solutions[6] Epson iPrint™ App (iOS®, Android), Epson® Remote Print
Other Google Cloud Print™ 2.0

Connectivity

Standard Connectivity
Hi-Speed USB
Wireless 802.11 b/g/n[7]
Wired Ethernet (10/100/1000 Mbps)
Wi-Fi Direct[7]
Operating Systems
Windows® 10, Windows 8, 8.1 (32-bit, 64-bit), Windows 7 (32-bit, 64-bit), Windows Vista® (32-bit, 64-bit), Windows Server® 2003 SP2 or later[11], Windows Server 2016[11]
Mac® OS X® 10.6.8 – macOS® 10.13.x[12]

Paper Handling

PC-free Paper Support Plain (Letter, 8.5" x 14", A4), Photo (4" x 6", 5" x 7", 8" x 10", Letter, A4)
Max. Paper Size 8.5" x 47.2"
Paper Sizes 4" x 6", 5" x 7", A6, Half Letter, Letter, A4, Executive, Legal, User definable (from 2.2" x 3.4" to 8.5" x 47.2")
Paper Types Epson Multipurpose Plus Paper, Epson Bright White Premium Paper, Epson Bright White Pro Paper, Epson Photo Paper Glossy, Epson Premium Photo Paper Glossy, Epson Ultra Premium Photo Paper Glossy, Epson Premium Semi-Gloss Photo Paper, Epson Presentation Paper Matte, Epson Premium Presentation Paper Matte, Epson Premium Presentation Paper Matte – Double-sided, Epson Ultra Premium Presentation Paper Matte, Epson Brochure & Flyer Paper Double-sided

Paper Handling (continued)

Envelope Types No. 10
Max. Paper Weight
64 – 90 g/m² (plain paper)
102 – 300 g/m² (Premium Glossy Photo)
250 sheets (80 g/m²)
Input Paper Capacity 1 – 250 sheets (80 g/m²)
Output Paper Capacity 100 sheets Letter plain paper (Standard Print Mode)
Rear Feed 1 sheet
2-sided Printing (Automatic/Manual) Automatic 2-sided print
Paper Types (Front Tray) Epson Multipurpose Plus Paper, Epson Bright White Premium Paper, Epson Premium Presentation Paper – Matte, Epson Premium Presentation Double-Sided Matte Paper, Epson Brochure & Flyer Paper Double-sided

General

Temperature
Operating: 50 ° to 95 °F (10 ° to 35 °C)
Storage: -4 ° to 104 °F (-20 ° to 40 °C)
Relative Humidity
Operating: 20 – 80%
Storage: 5 – 85% (no condensation)
Sound Level
Power: 6.9 B(A)
Pressure: 56 dB(A)
Power Requirements
Rated Voltage: AC 100 – 240 V Universal (Automatic)
Rated Frequency: 50 – 60 Hz
Rated Current: 0.4 – 0.2 A
Power Consumption
Approx. 12 W (ISO 24712)
(Standalone copy printing)
Approx. 4.3 W (Ready Mode)
Approx. 0.7 W (Sleep Mode)
Approx. 0.2 W (Power Off Mode)
Safety Standards
UL60950-1-CAN/CSA-22.2 No. 60950
EMC FCC Part 15 subpart B class B,
CAN/CSA-CEI/IEC CISPR 22 class B
Weight and Dimensions (W x D x H)
Printing: 14.8" x 13.7" x 5.9"
Storage: 14.8" x 13.7" x 5.9"
Weight: 9.5 lb

What's in the Box

WorkForce ST-M1000 monochrome supertank printer, manual, power cord, 2x bottle 532 Black (120 mL)
Software Available[13] Epson printer drivers
Warranty[5] Standard 2-year limited warranty in the U.S. and Canada
Country of Origin Philippines

Ink

Ink Bottle 1 ink bottle (Black)
Replacement Ink Bottle[3]
532 Black ink bottle (120 mL) yield: 6,000
Epson strongly recommends the use of genuine ink to ensure optimal print quality and performance.

Eco Features

Save up to 50 percent of your paper supply with automatic, 2-sided printing
ENERGY STAR® qualified
RoHS compliant
Recyclable product[14]
Epson America, Inc. is a SmartWay® Transport Partner[15]

Ordering Information

WorkForce ST-M1000 Monochrome Supertank Printer	C11CG94201
Maintenance Box	T04D100

Epson Preferred℠ Plus Extended Service Plans

Year 2 Upgrade to Premium	EPPDSKC1U
1-Year Extension - Standard	EPPDSKC1R
1-Year Extension - Premium	EPPDSKC1A

All images simulated.

† Black print speeds are measured in accordance with ISO/IEC 24734. Actual print times will vary based on factors including system configuration, software, and page complexity. For more information, visit www.epson.com/printspeed | **1** Not all media types are supported for PCL printing. | **2** Based on average monthly document print volumes of about 300 pages. | **3** Part of the ink from the included bottle is used for initial setup; yields are lower than those of replacement ink bottles. Included and replacement ink bottle yields based on the ISO/IEC 19752 pattern with Epson's methodology. Actual ink yields will vary considerably for reasons including images printed, print settings, temperature and humidity. Ink is used for printing and printer maintenance, and the ink must be available for printing. For more information, visit www.epson.com/inkinfo | **4** Savings comparison and cost per ISO page based on the purchase cost of a replacement ink bottle and the cost of enough mono toner cartridges to achieve the total page yields of the ink bottle using the manufacturers' online prices and yields for the highest-capacity toner cartridges for the best-selling similarly featured mono laser printers priced at $499 (USD) or less with speeds of 30 ppm or less per industry-available data as of October 2020. Actual savings will vary based on print tasks, print volumes and usage conditions. | **5** As of October 1, 2019, this product comes with a 24-month standard limited warranty or 50,000 plain paper sheets (whichever happens first). Please visit www.epson.com/support for more details. | **6** Most features require an Internet connection to the printer, as well as an Internet- and/or email-enabled device. For a list of Epson Connect enabled printers and compatible devices and apps, visit www.epson.com/connect | **7** Wi-Fi CERTIFIED™; level of performance subject to the range of the router being used. Wi-Fi Direct may require printer software. | **8** Epson Connect account and voice-activated account registration required. See www.epson.com/voice for device compatibility. | **9** FPOT is measured on letter-size paper in accordance with ISO/IEC 17629. FSOT is measured on letter-size paper in accordance with ISO/IEC 24735. | **10** Monthly duty cycle is the highest duty a user could expect in a month, based on near-constant operation of a device of this kind. It is not recommended that the device be run at this duty. For best device performance, run the device at the recommended duty cycle. | **11** Only printing is supported under Windows Server OS. | **12** Some applications and/or functions may not be supported under Mac OS X. | **13** Internet access is required to install OS X drivers and software. | **14** For convenient and reasonable recycling options, visit www.epson.com/recycle | **15** SmartWay is an innovative partnership of the U.S. Environmental Protection Agency that reduces greenhouse gases and other air pollutants and improves fuel efficiency.

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Better Products for a Better Future™
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SmartWay Transport Partner
Getting There With Cleaner Air

ENERGY STAR

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